

# NATIONAL FLOORING EQUIPMENT RUG & CARPET BINDING

Edge finishing equipment, supplies, and supporting products for the flooring industry.



**NATIONAL  
FLOORING  
EQUIPMENT**

Made in America Since 1968

# BindPro™

## DOUBLE PULL PORTABLE BINDING MACHINE



### FEATURES

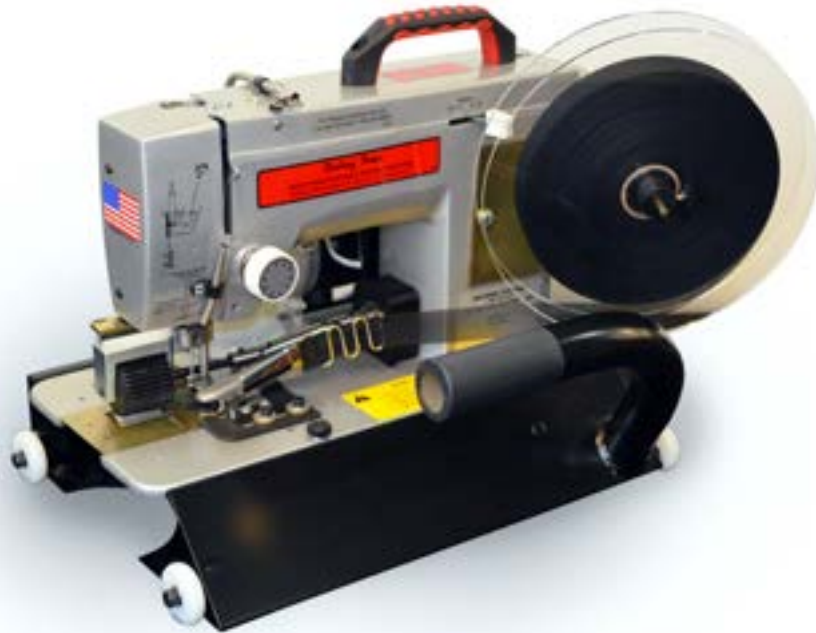
- Electronic Speed Control
- Heavy Duty gear set on top drive shaft making machine more robust
- LED light for long life and good visibility
- Heavy Duty 1/8 HP Motor
- Straight stitch or Zigzag lock stitch for binding strength
- Permanent factory preset feed timing using keyways
- Oilite bearings throughout
- Simplified maintenance
- Sews approx. 14lf/min
- Heavy-duty ball bearing wheels
- Optional Cove Base Attachment & Foot Pedal available
- Ability to remove binding tape folder assembly and topstitch wide binding or fabrics due to 5 inch open throat
- Machine is stocked without a binding tape folder, customer can choose from 126-CF 7/8" raw edge folder, 126-D 1-1/4" raw edge folder or 126-D3 1-1/4" wide mouth raw edge folder
- Accommodates a variety of binding folder sizes
- 90 Day manufacturer's warranty

### INCLUDED WITH BINDPRO

- One spool HD Monofilament Thread, 126-EH
- Accessory kit containing: Eight bobbins, ten needles, two screwdrivers, thread clip, tweezers, four allen wrenches and carrying case
- One roll of binding tape
- Sample of serging tape
- Binding discs and centering plug
- 2045 Lubricant w/extendable spout
- Instruction manual with parts list

# 126

## SINGLE-PULL BINDING BRUTE™



### FEATURES

#### 126: 115 V

- Single-pull feed system makes machine easily maneuverable
- Non-slip gear-reduction drive with heavy-duty motor, made in the USA
- Easily converts to a stationary, table-mounted unit with foot control
- Straight or zigzag lock-stitch for maximum binding strength
- Ergonomically designed handle gives better visibility and reduces hand and arm fatigue
- Permanent factory pre-set feed timing

- Sews inside curves, outside curves, corners, etc.
- Easy and quick maintenance
- Brutes include a 7/8" folder that accommodates binding and serging tape
- Accommodates a variety of folder sizes
- Over four yards a minute
- Rectified DC motor
- Built-in heavy-duty ball bearing wheels
- Great for base work
- 90-day manufacturer's warranty

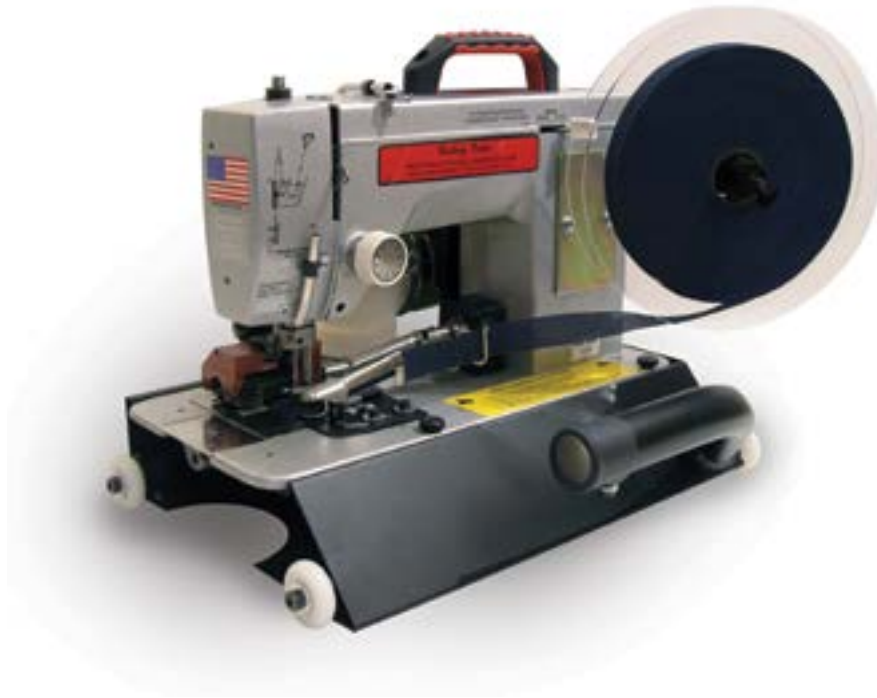
### INCLUDED WITH 126

- Instruction manual
- One spool of thread
- 126-P217 accessory kit
- One roll of 7/8" binding
- One roll of sample serging
- Binding discs and plug
- 2045 lubricant



# 155

## DOUBLE-PULL BINDING BRUTE™



### FEATURES

#### 155: 115 V

- Unique floating-feed roller system works on tough carpets and backings
- Quickly and easily picks up and feeds thick and uneven materials
- Includes built-in speed control
- Non-slip gear-reduction drive with heavy-duty motor is made in the USA
- Converts to stationary unit with foot control in seconds
- Unique feed mechanism gives much greater mobility than traditional feed rollers
- Straight or zigzag lock-stitch for maximum binding strength
- Ergonomic handle gives better visibility and reduces hand and arm fatigue
- Permanent factory pre-set feed timing
- Sews inside curves, outside curves, corners, etc.
- Easy and quick maintenance
- Brutes include a 7/8" folder that accommodates binding and serging tape
- Accommodates a variety of folder sizes
- Over four yards a minute
- Rectified DC motor
- Built-in heavy-duty ball-bearing wheels
- Great for base work
- Binds carpets that most other binders can't, from berbers to lightweights, with greater control
- 90-day manufacturer's warranty

### INCLUDED WITH 155

- Instruction manual
- One spool of thread
- 126-P217 accessory Kit
- One roll of 7/8" binding
- One roll of sample serging
- Binding discs and centering plug
- 2045 lubricant

# BINDING MACHINE ACCESSORIES

## BOBBINS

We use the best—nylon, not polyester. Each sideless bobbin is tackified to prevent over-spinning in the bobbin case.

### 126-A1: STYLE-A, SIZE O

- 125 yards, 80 spools/box, Nylon

### 126-A2: STYLE-A, SIZE D

- 72 yards, 80 spools/box (comes with Binding Brute)
- Heavy-duty nylon

### 126-A3: STYLE-F

- 96 yards, 80 spools/box
- Size ASP
- For use with binders other than Nationals'

### 8097-A1: STYLE-M

- 50 yards, 144 spools/box, white
- Size CS69
- For use with the 8093 and 8094

### 8097-A1B: STYLE-M

- 50 yards, 144 spools/box, black
- Size CS69
- For use with the 8093 and 8094

## THREAD

### 126-E: CLEAR

- 4300 yards per spool
- Thread diameter .010
- Size #52, 8 oz
- Comes with sock, for Binding Brutes™, 8090, 8089 and 5350

### 126-EH: CLEAR, HEAVY-DUTY THREAD

- 3500 yards per spool
- Thread diameter .011
- Size #63, 8 oz
- Comes with sock for BindPro, Binding Brutes™, 8090, 8089, 8093 and 8094

### 5315-1 LOOPER THREAD

- White, 12,000 yards of spun-poly 30/3 for the 5300 Carpet Binder

## THREAD CANISTERS

### 129-1: CANISTER REFILL

### 129-2: CANISTER

### 129-3: CANISTER BASE

## NEEDLES BY MACHINE

### BINDPRO, 126, 155, 5350, 8090, AND 8089

#### Standard needle

- 126-B1A: 140/22, 10 per package

#### Heavy-duty needle

- 126-B2A: 160/23, 10 per package (included with Brutes and BindPro)

### 8093 AND 8094

- 8096-B1A: 140/22, 10 per package

### 5300

- 5311-1: 180/24, 10 per package

## BINDING AND SERGING ATTACHMENTS

### 126-C1: COTTON FOLDER, ¾", RAW EDGE

### 126-C2: 2-¾" RAW EDGE FOLDER

### 126-C3: 2" RAW EDGE FOLDER

### 126-C4: 3" RAW EDGE FOLDER

### 126-C7: 4-¾" RAW EDGE FOLDER

### 126-CF: 7/8" BINDING/SERGING FOLDER

- For binding and serging tape

### 126-D: 1-¼" RAW EDGE FOLDER

- For binding and serging tape

### 126-D1: 1-¼" SINGLE TUCK FOLDER

- Works best on zig zag

### 126-D3: 1-¼" WIDE GAP RAW EDGE FOLDER

- Great for heavy berbers or thick unbeveled carpet
- For binding and serging tape

## BASE ATTACHMENTS

Easily attaches to Binding Brutes or BindPro for hands free operation. Adjustable for various base widths. Adjusts from 2-½" to 6".

### 171 BASE ATTACHMENT (FOR BINDING BRUTES)

### 4036559 BASE ATTACHMENT (FOR BINDPRO)

## MISCELLANEOUS ACCESSORIES

### 2045 MACHINE OIL

- Light, clear, high grade oil for lubrication of sewing machine parts. Recommended for all National machines. One-ounce size is a refillable plastic bottle with an extendable spout.

### 126-H FOOT PEDAL

- For the BindPro, #126 and #155 Binding Brutes, 115 V only

### 126-N SPEED CONTROL UNIT

Allows for hands free operation - great for sewing carpet base

- Gives you speed control on a unit that does not have one

### 126-P217: ACCESSORY KIT FOR BINDING BRUTES™

- Includes eight bobbins, ten needles, four screwdrivers, thread clip, tweezers, four allen wrenches, and case.

# HANDLING EQUIPMENT

## 63-DC: TRUCK WINCH™

Easily handles large rolls of carpet and will move pallets from the front to the rear, or the rear to the front of truck.

- One person can load and unload trucks without injury in a fraction of the time of four people
- Winch mounts at ceiling height inside box on bulk head
- Simple to mount
- A 4-inch channel mounted across the back of the truck allows a pulley to be directly aligned with roll
- Powerful motor pulls at 22 feet per minute
- Pulling capacity of up to 2000 pounds
- Just as important as a forklift but at a fraction of the cost
- Recognized by insurance companies for worker's comp reductions
- Rope included
- One-year manufacturer's warranty



**“The 63-DC Truck Winch is great, I have taken a winch out of a truck that is going out of service and re-installed it in a new truck!”**

**– Brian Ghere, Shaw Inc.**

# INVENTORY CONTROL



## CARPET TAGS

### 40: 5" X 8" RED REMNANT TAG

- 100 per package

### 41: 5-1/2" X 8-1/2" CARPET CUT RECORD TAG

- 100 per package



## CARPET TAG PINS

Nickel-plated, heavy-duty pins. 100 per package.

### 38: 3" CARPET TAG PIN

### 39: 4" CARPET TAG PIN

## 220-1: ROLL AND REM STRETCH TAPE

The most cost-effective and fastest method for securing rolls and rems. Protects furniture, machines, and equipment against moving and storage damage. Don't be fooled by cheap imitations with short roll length and high plastic thickness



- Case of 18 rolls, 3" x 1000' per roll, 80 gauge
- Applies like tape but is non-adhesive—it only sticks to itself
- Stretches to wrap, then tightens to hold
- Will not dig into surface of carpet or vinyl, unlike twine and tape
- Leaves no residue and provides a 3-inch, smudge-free surface for markings
- Securely holds remnant tags
- Works on carpet-face yarns, backing, and vinyl
- Each roll comes with its own handle

# BLADES

## UTILITY CUTTING BLADES

### 53: SPECIAL UTILITY BLADE

- Double edged
- 100 per package
- Used with the #51, #59 and various knives

### 53-B: HEAVY-DUTY SLOTTED

- .017"
- Double edge, round corner
- 100 per package

## CARPET CUTTING BLADE

These blades are for use with National's 1400 Carpettome™.

### 1401: STANDARD BLADE

- 2" Length

## TUFTING GUN BLADE

### 1711-017-95

- Angled Blade

## BEVELER BLADES

These blades are for use with National's 47 Industrial Portable Beveler. 3" blade.

### 47-1: BEVELER BLADE

### 47-2: FLAT BEVELER BLADE

## TOP SHEAR BLADES

These blades are for use with National's 1250 Carpet Shearing Machine. 6" blade.

### 1250-1137: FLAT TOP SHEAR BLADE

### 1250-1156: ROTARY TOP SHEAR BLADE

# BINDING AND EDGING MATERIALS



## CANVAS BINDING

This long wearing wide canvas is available in 2-3/4" and 4-3/4" widths. Gives your sisal, coir, reed, jute, and wool area rugs a hand-bound appearance. 100% cotton. 19 colors available. Use with 2-3/4" Binding folder (126-C2) or 4-3/4" binding folder (126-C7) for machines 126, 155, BindPro, 8093 and 8094.

### 1095: CANVAS BINDING 2-3/4"

- 165-foot roll

### 1096: 2-3/4" AND 4-3/4" CANVAS BINDING COLOR CHART

### 1097: EXTRA WIDE CANVAS BINDING 4-3/4"

- 165-foot roll

## POLYESTER BINDING

High quality, 100 percent polyester comes in 7/8" or 1-1/4" widths. 144 yards per package. Available in over 200 colors. Pressure dyed so colors will not bleed. Splicing may occur. Quantity pricing available.

### 78: 7/8" BINDING

### 124: 1-1/4" BINDING

### 124-2: BINDING COLOR CHART



## SERGE YARN

### 5384: SERGE YARN

- Nylon
- 6850 LF/Spool
- Stocking nearly 40 colors

### 5388: SERGE YARN COLOR CHART

### 5385: SERGING EDGING TAPE

- 5/8" x 325' (see 124-2 or 5388 chart)
- Colors include 405, 428, 432, 433, 444, 465, 477, 525, 528, 553, 560



## SERGING TAPE

Made of a durable combination of cotton and polyester, this is the ultimate for edge finishing and appearance. Creates a serging look, but is applied like binding with a neat, fine thread finish. UV resisters have been added to the dye system to reduce UV degradation.

### 1070: SERGING TAPE

- 7/8", 150 lf/roll
- Used with 126-CF folder
- Available in 115 colors

### 1072: SERGING TAPE

- 1-1/4", 150 lf/roll
- Used with 126-D or 126-D3 folder
- Available in 61 colors

### 1071: SERGING TAPE COLOR CHART

# INSTALLATION EQUIPMENT



## 575: COMMERCIAL SEAM CUTTER™

Row cut, trace cut, and double cut all with one tool. Designed to create perfect seam cuts on almost any type of commercial carpet, hard back, or foam.

- Extra wide base holds blades straight up and down on secondary or foam-backed commercial carpet
- Accommodates two blades for a one-pass cut
- Variable guide system offers different cutting positions to create a perfect seam
- Wide sloping handle design ensures total comfort under the most rigorous cutting situations
- Row follower and spacers are made from high strength stainless steel
- Transparent for high visibility and seam-cutting accuracy
- Recommended by commercial carpet manufacturers
- Uses 53B Blades, two blades included with cutter



## 921: ALUMINUM TOOL BOX

- Keep tools organized, dry and secure
- Stationary handle for easy access
- Lockable
- Durable water and corrosion resistant
- Aluminum construction
- 30" x 12" x 11-1/2"



## 635: CARPET AWL

- 4-1/2" blade length
- Tapered steel blade will not rust
- Rugged plastic handle
- Common uses: scribing, picking seams, and other carpet work

## 178-A: REPLACEMENT STRETCHER SPIKE

- Strongest spike in the industry
- 5-3/4" L x 5/16" thick
- 1 year warranty

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# CARVER BLADES AND ACCESSORIES

## 48A: STANDARD BLOCKING BLADE

- 1-9/16"
- Oster
- For all types of carving
- Includes top mounting bracket used with most electric carvers

## 48T: BLOCKING BLADE

- 1-11/16"
- Tek-Matic
- Designed with longer blade tooth
- Stays sharper longer
- For all types of carving

## 48-O: AIR TOOL OIL

- Non-detergent
- 1 quart

## 48-Q2: LIQUID BLADE LUBE

- Works like the 48-Q, but is a liquid instead of spray that lasts longer with no wasted overspray
- Can be shipped by air in the USA and overseas
- 8 ounces

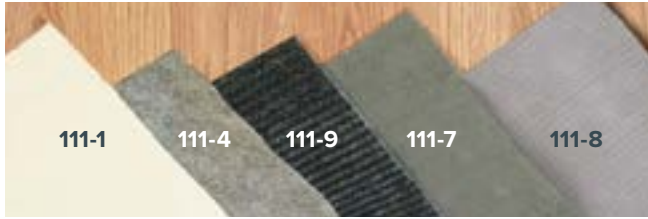
## 402000: GEAR LUBE

- For 48Z Carver
- 2 ounces

## 402100 GEAR LUBE APPLICATOR



# BACKING MATERIAL



## **111-1: 6-1/2 OZ. MONKS CLOTH**

- 150" wide x 30' long
- 23 lb.
- Ships UPS

## **111-4: 4 OZ. FELT**

- 150" wide
- Gray color will not show dirt
- 100% polypropylene

## **111-4A: 300' ROLL**

## **111-4: 30' CUT**

- 15 lb.
- Ships UPS

## **111-9: DOUBLE SIDED NON-SKID**

Designed to work on hard surfaces and carpeting. Use gray side for hard floors and white side for carpet.

- Available in 6' x 54' roll only
- 25 lb.
- Ships UPS

## **111-7: GREY LATEX**

- 144" wide
- Tough back will not rub off, crumble
- Has felt on the side to be glued to the carpet backing
- Grey, non-skid latex will not show dirt and stays in place on any hard surface

## **111-7A: 300' ROLL**

## **111-7: 30' CUT**

- 60 lb.
- Ships UPS

## **111-8: GREY LATEX WAFFLE**

- 144" wide
- Will not rub off or crumble
- Has felt on the side to be glued to the carpet backing
- Grey, non-skid waffle latex will stay in place on any hard surface
- Does not show dirt

## **111-8A: 300' ROLL**

## **111-8: 30' CUT**

- 60 lb.
- Ships UPS

# ADHESIVES

## **GLUE STICKS**

- Special rug-making formulation can be used with National's 9028, 9033, and most other glue guns

## **115B: 7/16" X 10" STICK , 25-POUND CASE**

## **GLUE PLUGS**

- 1-3/4" wide x 1-3/4" long
- Professional high-volume plug formulated for rug-making
- For use with the 420 back-seaming gun
- Ships UPS

## **118B: GLUE PLUGS, 35-POUND CASE**

## **781-B: BULK SPRAYABLE HD GLUE PLUGS, 35-POUND CASE**

- For 782 gun only

## **OTHER ADHESIVES**

### **113-101B: SPRAY ADHESIVE**

- Case of twelve 12-1/2-ounce aerosol cans
- Finest quality sprayable backing adhesive
- Allows immediate roll-up after backing is applied
- Stays flexible

### **112-1132-4: SPREADABLE LATEX BACKING ADHESIVE**

- 4-gallon container
- Covers approximately 10 yards per gallon, making it the most liked rug backing adhesive in the industry
- Dries to a neutral color
- Works on all types of backings
- Trowel or roller application
- Water based







**NATIONAL  
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EQUIPMENT**

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